

WHAT IS CLAIMED IS:

1. A method for increasing structural strength of spokes of a bicycle or a motorcycle, which adopts a mechanically processing measure to increase the structural strength of the bending section of the spoke, said method being characterized in that the spoke is many times compressed to process and harden the neck section and bending section of the spoke so as to enhance the strength thereof, the cross-sectional area of the neck section and the bending section being also increased, whereby with least metal material, the spoke can have highest structural strength.
2. The method for increasing structural strength of spokes of the bicycle or the motorcycle, wherein the material of the spoke is carbon steel, stainless steel, titanium and alloy steel.
3. The method for increasing structural strength of spokes of the bicycle or the motorcycle, wherein the number of times of compression of the bending section of the spoke is determined by the actually necessary shearing strength and tensile strength.